

# **SOUTH PRODUCTION NOTES**

**November 19, 2014**  
**Day Shift**

**BASF EMPLOYEES**  
**27 Last Recordable**  
**507 Last Lost Time**

## **#1 MED / Si-1624:**

**Running- continue**

**Midnight shift: Continue. The calciner is keeping up with the MED line, and we are finally getting good material from the calciner (pink, and SA in range at 97). Engineer (Kaput) was notified of the progress...if any changes, Kristen Kaput will advise.**

**Day shift:**

**Afternoon shift:**

## **#1 RC / SI-1624:**

**Calciner dam (5") has been installed. Advise Kristen with results as the calciner crown temps were raised to 930 per Kristen's instructions.**

**Midnight Shift: Continue...calciner SA was in range and material pretty much all pink-ish.**

**Day shift:**

**Afternoon shift:**

**Exhaust to F1**

## **#2 MED line / Cu-0860:**

**Continue. Incorporate 5 drums of material (from bad batch Friday morning) back into batches, 4 shovels of material per batch. Dry ice is due in Tuesday morning. Lot 486 NOT in pass yet, Bodmann to advised in the morning.**

**Midnight shift: Did not run. Was advised lots 486 and 487 are now in pass.**

**Continue as manpower permits.**

**Day Shift:**

**Afternoon Shift:**

## **#2 RC/ Cu 0860:**

**Continue as feed available**

**Midnight shift: Continue**

**Day Shift:**

**Afternoon Shift:**

**Exhaust to F1**

### **#3 MED/ D-1708:**

On hold. Installing cutter in the powder room on station 2.

Midnight shift: Hold until bag cutter in place and whenever we need to get line restarted based on remaining bags of feed

Day Shift:

Afternoon Shift:

### **#3 RC / D-1708:**

Continue. If calciner has issues and we cannot calcine, contact GL for information on whether to run MED line. Fines drums were accumulating a lot of fines and large pieces. Per John Bodmann's instructions, changed the fines screen from .084 x ¼ to .065 x ¼. Monitor fines and advise John.

Midnight shift: Continue

Day shift:

Afternoon Shift:

**Exhaust to CTO**

### **#4 RC / D-5253:**

Continue to run. Samples have shown up missing, Verify that you are sampling per MOD.

Midnight shift: Continue when material available to feed

Day Shift:

Afternoon Shift:

**Exhaust to Trimer**

### **#5 RC / Cu-3818:**

Continue. **Make sure to get your surface areas!**

Keep an eye on the discharge end.

**FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.**

Midnight Shift: Begin feeding the "refire" bags with painted "X" on them in Al Gel. These bags do not need to be remade...add them to current lot

Day shift:

Afternoon shift:

**Exhaust to 5A DC**

### **#6 RC & Dryer / D-0756**

Running. Use Auto Sampler for bags 32 oz and a 16 oz grab.

Midnight shift: Dryer kicked out several times between afternoon/midnight shift.

Day Shift:

Afternoon shift:

## **Exhaust to Sly Scrubber**

### **6 Tank /D-5253**

**Continue**

**Midnight Shift:** Monitor and make tank as necessary. Shirmer will be looking at 6 tank dike drain pipe leak repairs...dike area was pumped out.

**Day Shift:**

**Afternoon shift:**

### **New Pfaudler / D 5253**

**Midnight batch (early Monday) on hold (pfaudler stopped rotating, work order submitted). Drum set up for drainage- see revised batch sheet.**

**Need to get the 2 totes Labeled HC-11 removed from Pfaudler area Cleaned and relabeled for D-0756.**

**Midnight shift:** Able to use, worked on emptying batch from several days ago and making a second batch on afternoon and into midnight shift.

**Day shift:**

**Afternoon Shift:**

### **7 Tank AMT**

**No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.**

**Midnight Shift:** NA

**Day Shift:** NA

**Afternoon shift:** NA

### **Old Pfaudler / D-0756:**

**Making Batches. Keep an eye on vacuum.**

**Midnight Shift:** Continue

**Day Shift:**

**Afternoon shift:**

### **National Dryer: D-5253**

**Continue. Use blue totes to empty Pfaudler, and ONLY - Use one buggy!!**

**Need to get the 2 totes Labeled HC-11 removed from Pfaudler area Cleaned and relabeled.**

**Midnight Shift:** Feed as material available

**Day shift:**

**Afternoon Shift:**

**PK Blender/AI 3915:**

Pill mix (no re-blends, making fresh material) Making batches when able. New Screener is running.

Midnight Shift: Will make pill mix day shift

Day shift:

Afternoon shift:

**Abbe Blender / 5206 Done**

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Midnight shift: NA

Day shift: NA

Afternoon shift: NA

**Tower 3/ Cu 0860:**

Cleaning for Cu-0860

Midnight Shift: Continue

Day shift:

Afternoon shift:

**Tower 6 / Cu 0860:**

Continue.

Midnight Shift: Continue

Day shift:

Afternoon shift:

**North Screener / Changing over to DPT 101, then back to Cu 0860:**

Change of plan!!!

Midnight shift: Changing screener over to DPT 101 to empty out tote over screener (wrong tote hanging). Should be changed over and ready for DPT 101 by day shift. Kristen will need to advise disposition on oversize drum with mix of Cu 0860 and DPT 101...also, one drum of alcohol with a little DPT 101 in it.

Day shift:

Afternoon shift:

**South Screener / DPT 101:**

Continue to run. Gray drums are in building 24.

Midnight shift: Continue

Day shift:

**Afternoon Shift:**

**#2662 (west) Pill Machine / AI-3915 T 5/32:**

Running, when able.

Midnight shift: Continue

Day Shift:

Afternoon shift:

**#2664 (east) Pill Machine / AI-3915 T 5/32:**

Running, when able.

Midnight shift: Continue

Day Shift:

Afternoon shift:

**TK #2 / V 2010 P :**

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki

Midnight shift: Running. Re using the V 2010 drums.

Day Shift:

Afternoon shift:

**TK #4 / Cu 0203:**

Plan on starting Wednesday, day shift 11/19/14. Need to clean Screener and oversided and fines drums. Stagers to be reused, but they need cleaned.

Midnight shift: Continue, planning to load kiln Wednesday

Day Shift:

Afternoon shift:

**Harrop Kiln / AI 3920:**

Switch over to 3920- 90 min Cart

Midnight shift: Continue AI 3920

Day Shift:

Afternoon shift:

**Building 27 Belt Filter / Cu 6081:**

Running-- Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: Continue, however having issues with HMI connection to dryer scale, and elevator making grinding noise. Pettry and Lewis advise via email, may need work orders (they will evaluate first)



<b>Day shift:</b> <b>Afternoon Shift:</b>
--

**Priorities:**

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tabletting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums